

Instructions for clearing the memory on an Autobar

1. Purchase PLC All Clear cartridge from CNC Accessories.
2. Turn off the power to the Autobar.
3. Find and open the electrical panel on the Autobar. The Autobar 400's panel is under the material tray in the back and is on rails so you can slide it out to reach the cover. The Autobar 300's panel is inside the base, and can be reached by removing the thin sheet metal panels from the bottom front of the base.
4. Find the PLC control unit. This is the unit that the keypad's cable plugs into. It should have a label of FX24MR, FX32MR, or FX2n32MR printed on the front of it.
5. Pull off the white plastic that the label FX24MR, FX32MR, or FX2n32MR is printed on. It can be pulled off with your fingers, and is about 1/8 to 1/4 inch thick.
6. You should now see an e-prom cartridge just like the PLC All Clear cartridge you have.
7. Use the wire to pull the cartridge out of the PLC Control.
8. Press the PLC All Clear cartridge into the PLC.
9. If you need to replace the battery now is the time to do so. The battery is next to the e-prom. Also check for any leaked battery acid. If you find some do not continue, call 818-347-7983 for instructions.
10. Power up the Autobar.
11. Wait 60 seconds.
12. Make sure the red Batt-V light on the PLC is off.
13. Turn off the power again.
14. Take out the PLC All Clear e-prom, and put your old e-prom back in.
15. Put all the covers back on.
16. Reload the parameters, and all other data. If you are not sure of this data please call 818-347-7983.